

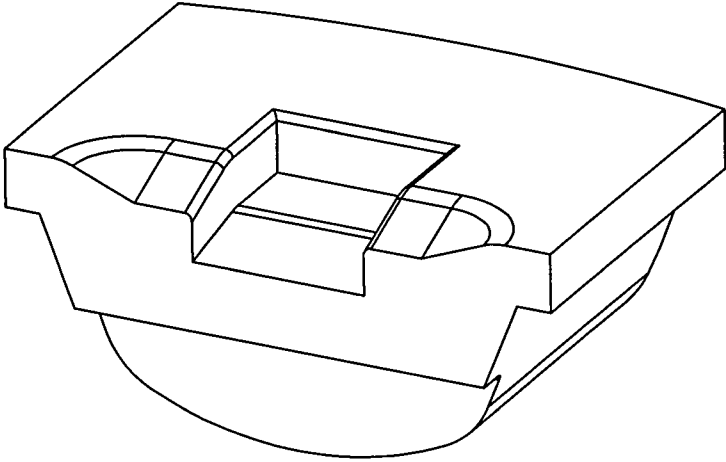
87654321

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3755-041	CUSHION
2	1	X	D3755-1	COVER
3	1		D3753-1	SEAT FOAM
4		2	LOOP STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-100
5	A/R		LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-400
6		A/R	HOOK STRIP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-400
7		A/R	FABRIC	JACKSON GREYMIX
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
10		A/R	ZIPPER	PACANNA BRASS AUTOLOCK ZIPPER #5

C

B

A



D3755-041 CUSHION

D

NOTES:

1) MATERIAL: N/A

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: NONE

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL

7) WEIGHT: 3.3 lbs APPROX

8) SEW D3755-1 COVER TO FIT D3753-1 SEAT FOAM

9) STITCH ZIPPER ALONG EDGE OF SEAM TO CLOSE COVER

10) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH HOOK STRIP (1") TO INSIDE OF COVER AS REQ'D.  
BOND LOOP STRIP (1") TO FOAM.

11) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS

12) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419

13) ANY REQUIRED BONDING SHOULD BE DONE WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE  
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

RELEASED

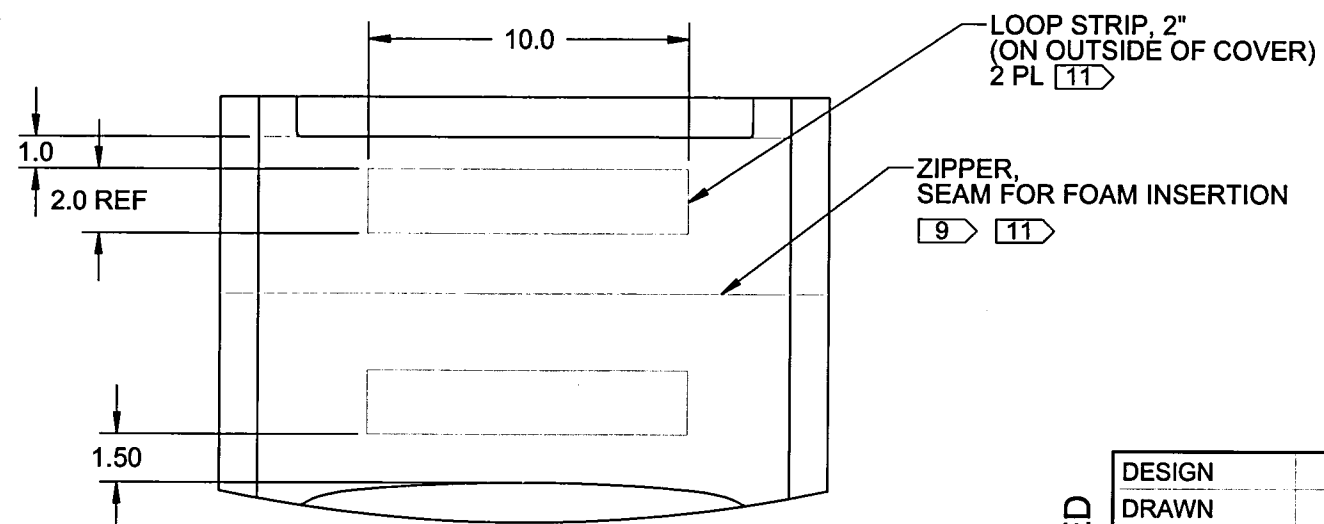
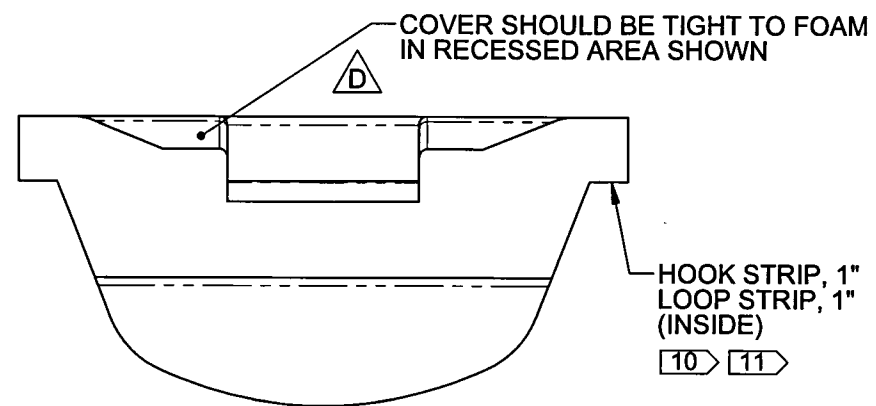
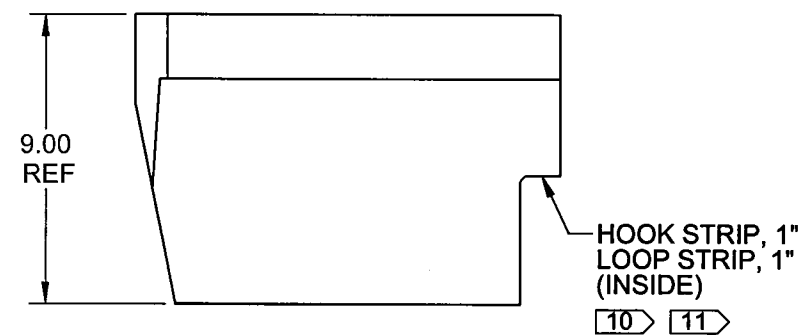
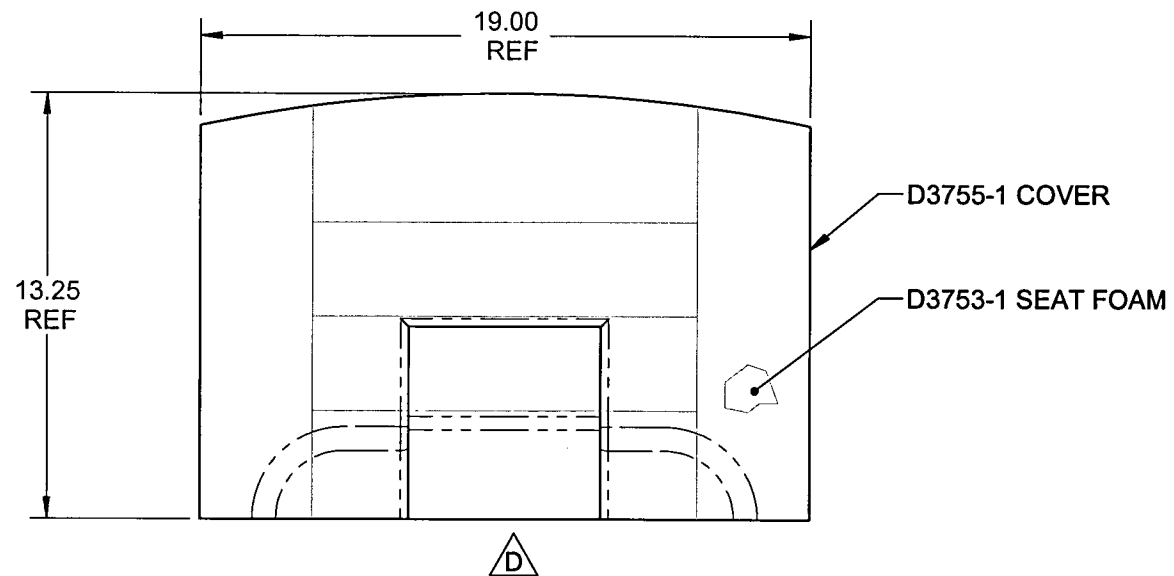
2018 MAY 22

ECN 18-716

D	ADDED CUTOUT ON FRONT END OF SEAT, REASON NCR17-6407	SAD	18.03.02
C	UPDATE TO VIEWS/NOTES DUE TO D3753 BEING RESHAPED & NEW MFR. FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1), ADD ZIPPER (D5-1, B4-2). REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B3-2), D3800-1-100-300 WAS D3800-1-100-800 (D8-1), D3800-3- 100-300 WAS D3800-3-100-800 (D8-1), ORIENTATION OF D3800-1-200-060 CHANGED (B3-2), ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. D
MFG. APPR.	DD	D3755	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	CUSHION	NTS
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APPROVED

87654321



**D3755-041 SEAT CUSHION**

**RELEASED**  
2018 MAY 22 *q*

APPROVED

DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. D
MFG. APPR.	DD	<b>D3755</b>	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP <i>q</i>	<b>CUSHION</b>	NTS
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